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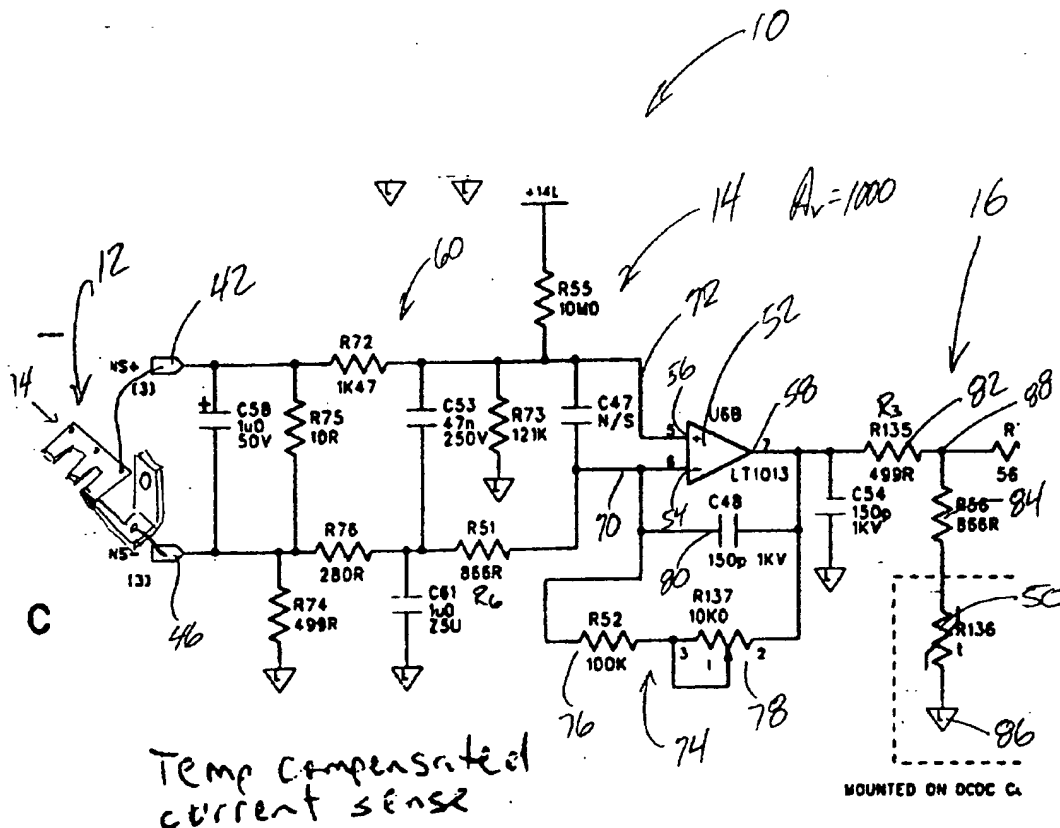
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(54) **APPAREIL POUR MESURER LES COURANTS ELECTRIQUES
A COMPENSATION THERMIQUE**

(54) **TEMPERATURE COMPENSATED CURRENT MEASUREMENT
DEVICE**



(57) La présente invention a pour objet un appareil ainsi qu'une méthode permettant de mesurer un courant électrique. L'appareil en question incorpore les composants suivants : un shunt conducteur servant à créer une chute de tension en réponse à une circulation de courant à travers le shunt, un capteur thermique pour

(57) An apparatus and method for measuring electric current. The apparatus includes a conductive shunt for developing a voltage drop in response to current flow through the shunt, a temperature sensor for sensing the temperature of the shunt, and an amplifier for amplifying the voltage drop across the shunt. The voltage drop



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détecter la température du shunt, ainsi qu'un amplificateur pour amplifier la chute de tension à travers le shunt. La chute de tension produite par le shunt est une fonction connue de la température du shunt. L'amplificateur est capable de produire un signal indicatif du débit de courant à travers le shunt, et le gain de l'amplificateur est fonction de la température du shunt pour compenser le signal de fluctuation de la chute de tension à travers le shunt qui est une fonction connue de la température du shunt résultant de la chute de tension créée par le shunt.

developed by the shunt has a known dependence upon the temperature of the shunt. The amplifier has an output for producing a current signal indicative of current flow through the shunt and has a gain dependent upon the temperature of the shunt, to compensate the current signal for changes in the voltage drop across the shunt due to the known dependence upon temperature of the voltage drop developed by the shunt.

TEMPERATURE COMPENSATED CURRENT MEASUREMENT DEVICE

ABSTRACT OF THE DISCLOSURE

An apparatus and method for measuring electric current. The apparatus includes a conductive shunt for developing a voltage drop in response to current flow through the shunt, a temperature sensor for sensing the temperature of the shunt, and an amplifier for amplifying the voltage drop across the shunt. The voltage drop developed by the shunt has a known dependence upon the temperature of the shunt. The amplifier has an output for producing a current signal indicative of current flow through the shunt and has a gain dependent upon the temperature of the shunt, to compensate the current signal for changes in the voltage drop across the shunt due to the known dependence upon temperature of the voltage drop developed by the shunt.

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TEMPERATURE COMPENSATED CURRENT MEASUREMENT DEVICE**BACKGROUND OF THE INVENTION**

This invention relates to current shunts for measuring
5 current in a circuit.

A current shunt is essentially a low value resistance
element connected in a circuit as a means of sensing a
measuring current. For measuring high currents, the
10 resistance element may simply be a strip of metallic
conductor with voltage sensing points at each end and a
defined resistance between the two voltage sensing points.
The current flowing through the shunt is calculated by
measuring the voltage drop across the shunt, that is,
15 between the two voltage sensing points, and dividing the
voltage by the resistance of the shunt. A copper shunt
suffers from a large change in resistance due to
temperature. A significant current measurement error
occurs if a fixed value for resistance is used in the
20 calculation of the current through such a shunt.
Typically, this error is large, as much as 35 percent over
0 degrees celsius to 100 degrees celsius. In the prior
art, this effect is overcome by using a more expensive
material such as manganin instead of copper, the manganin
25 having a much smaller change in resistance with
temperature.

The use of a separate, more expensive material, obviously
adds expense to the measurement device, but also adds
30 mechanical connections between existing circuit components
and the more expensive material. The addition of
mechanical connections, increases resistance and increases
susceptibility to problems due to corrosion, oxidation,
mechanical fatigue and the like.

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It would be desirable, therefore, to sense current through
an existing circuit component without the need for

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additional mechanical connections, and without the need for a more expensive material with a small resistance-temperature coefficient. The present invention addresses this need.

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BRIEF SUMMARY OF THE INVENTION

In accordance with one aspect of the invention, there is provided an apparatus for measuring electric current. The apparatus includes a conductive shunt for developing a
10 voltage drop in response to current flow through the shunt, a temperature sensor for sensing the temperature of the shunt, and an amplifier for amplifying the voltage drop across the shunt. The voltage drop developed by the shunt has a known dependence upon the temperature of the shunt.
15 The amplifier has an output for producing a current signal indicative of current flow through the shunt and has a gain dependent upon the temperature of the shunt, to compensate the current signal for changes in the voltage drop across the shunt due to the known dependence upon temperature of
20 the voltage drop developed by the shunt.

Preferably, the conductive shunt has a resistance which increases with temperature of the resistance and preferably, the gain is increased generally proportionally
25 to an increase in temperature of the resistance.

Preferably, the conductive shunt includes a solid copper strip.

30 Preferably, the temperature sensor includes a negative temperature coefficient thermistor.

Preferably, the amplifier includes an operational amplifier having a fixed gainstage and an voltage divider , the
35 voltage divider including the negative coefficient thermistor.

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Preferably, the voltage divider includes first and second resistances and the negative coefficient thermistor connected in series.

- 5 Preferably, the negative coefficient thermistor has a resistance which varies inversely proportional with temperature.

10 In accordance with another aspect of the invention, there is provided a method of measuring current. The method includes the steps of:

- 15 a) developing a voltage drop across a conductive shunt, in response to current flow through the shunt, the voltage drop having a known dependence upon the temperature of the shunt;
- b) sensing the temperature of the shunt;
- 20 c) adjusting the gain of an amplifier for amplifying the voltage drop across the shunt, by an amount dependent upon the temperature of the shunt to compensate for changes in the voltage drop across the shunt due to the known dependence of the
- 25 shunt upon temperature.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

In drawings which illustrate embodiments of the invention,

- 30 Figure 1 is a schematic diagram of an apparatus, according to a first embodiment of the invention; and

Figure 2 is a perspective view of a conductive shunt according to the first embodiment of the

35 invention.

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DETAILED DESCRIPTION OF THE INVENTION

In accordance with a first embodiment of the invention is shown generally at 10. The apparatus includes a copper conductive member shown generally at 12, a differential amplifier shown generally at 14 and a voltage divider shown generally at 16.

Conductive Shunt

Referring to Figure 2, the conductive member is shown generally at 12. The conductive member has a first portion 15 disposed in a first plane and has a second portion 17 disposed in a second plane at right angles to the first plane. The first portion has first, second, third and fourth finger portions 18, 20, 22 and 24 and has first, second and third rivet holes 26, 28 and 30. The finger portions are for connection to switching transistors (not shown) and the rivet holes are for mounting the member to a circuit board 31. The member 12 is secured to a printed circuit board 31 using the rivet holes 26, 28 and 30. Circuit board pads are provided under adjacent respective rivet holes such that the member makes contact with the pads connected by traces to components on the circuit board, the components including those of the differential amplifier 14 and voltage divider 16 shown in Figure 1.

The member further includes a right angled strip of material which acts as a shunt 32 which extends between the first and second portions 15 and 17. The second portion 17 has a first rivet hole 34 and the resistance of the shunt 32 is measurable between the rivet holes 30 and 34.

The second portion of the conductive member has an opening 38 to which a bus bar may be connected for conduction of high current, through the second portion 17 through the shunt 32, and into the first portion 15.

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A first circuit board trace 40 extends from a circuit pad under and in contact with rivet hole 30 to a first input terminal 42 of the amplifier shown in Figure 1. Referring back to Figure 2, a second circuit board trace 44 extends
5 from the pad under rivet hole 34 to a second terminal 46 of the amplifier shown in Figure 1. Thus, the shunt is connected between the first and second input terminals 42 and 46 of the amplifier 14.

10 Referring back to Figure 2, the circuit board 31 has a signal ground trace 47 having a termination pad 48 on which the rivet hole 34 rests. Thus, this point of the conductive member is at ground potential. A thermistor 50 has a case which is soldered directly to the second portion
15 17 and is therefore in thermal conduction with the second portion 17 and at the same potential as the second portion that is, ground potential.

As the second portion 17 is part of the same piece of
20 copper forming the shunt 32, these portions are in thermal conduction with each other and therefore the temperature of portion 17 is representative of the temperature of the shunt 32. A temperature measured by the thermistor 50 is thus the temperature of the shunt 32.

25 Current flowing through the resistive portion 32 produces a voltage drop between the rivet holes 30 and 34 which act as voltage sense points. It will be appreciated that the effective resistance of the shunt 32 varies in relation to
30 temperature, and therefore, the voltage drop between the rivet holes 30 and 34 also varies with temperature.

The variance of resistance due to temperature is given in the prior art as:

35 $\alpha (T_2 - 25)$

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Where: α is a constant for the material under consideration, in this embodiment 0.0043;

5 T_2 is the operating temperature of the resistance portion; and

25 is a standard temperature in degrees celsius.

Thus, the absolute resistance of the resistance portion is given as

$$R_2 = R_{25} [1 + \alpha(t_2 - 25)]$$

Where: R_2 is the resistance at the operating temperature;

15 T_2 is the operating temperature of the resistance portion;

R_{25} is the resistance at 25° celsius; and

α in this embodiment is 0.0043.

Thus, the effective resistance of the shunt 32 has a known dependence on temperature and therefore, it may be said that the voltage drop across the shunt has a known dependence upon the temperature of the shunt.

Thermistor

25 In this embodiment, the thermistor is a negative temperature coefficient thermistor having a tolerance of 5 percent. The specific thermistor used in this embodiment is manufactured by Keystone under part number RL2006-1600-103-D1. In this embodiment, the thermistor has a

30 resistance which varies inversely proportional with temperature.

Differential Amplifier

In this embodiment, the differential amplifier includes an

35 operational amplifier 52 having an inverting input 54, a non-inverting input 56 and an output 58. In this embodiment, the operational amplifier is an LT 1013

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manufactured by Motorola Inc. The differential amplifier includes an input network 60 having first and second input terminals 62 and 64 to which are connected circuit board traces 40 and 44 shown in Figure 2, which are connected to the first and second voltage sense points 30 and 34 respectively. The input network is a low noise input network and has outputs 70 and 72 which are connected to the inverting and non-inverting inputs 54 and 56 of the operational amplifier 52, respectively.

10

The differential amplifier further includes a feedback path 74. The feedback path includes a fixed resistor 76, an adjustable resistor 78 and a filter capacitor 80. The fixed resistor 76 and adjustable resistor 78 are connected in series across the inverting input 54 and the output 58, and act in cooperation with the input network 60 to cause the differential amplifier to have a gain, which in this embodiment, is approximately 1000. Thus, in response to a voltage drop of approximately 1 mV across the rivet holes 30 and 34, the output 58 of the operational amplifier produces a signal having a voltage level of approximately 1.0 volt. The adjustable resistor 78 provides for adjustment of the gain for calibration of the differential amplifier 14.

25

Voltage Divider

Still referring to Figure 1, the voltage divider includes first and second fixed precision resistors 82 and 84 respectively. In this embodiment, these resistors have values of 499 ohms and 866 ohms respectively. Referring to Figure 2, a first lead wire 49 of the thermistor 50 is connected to a circuit pad 51 which is connected to the second resistor 84 through a circuit board trace 53. The case of the thermistor is connected to signal ground through a connection to the second portion 17 and the rivet hole 34. Thus, the first resistor, the second resistor and the thermistor are connected in series. Referring back to

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Figure 1, an output 88 of the voltage divider is provided at a circuit node between the first and second resistors 82 and 84. Thus, the voltage divider 16 acts a voltage divider including the negative coefficient thermistor.

5

A voltage signal of approximately 0.6 volts is provided at the output 88, in response to a 1 mV voltage drop across the rivet holes 30 and 34. Effectively, the differential amplifier 14 and the voltage divider 16 act as an amplifier circuit for amplifying the voltage drop across the shunt by an amount dependent upon the temperature of the shunt, to compensate for changes in the voltage drop across the shunt due to the known dependence of the shunt resistance upon temperature.

15

Operation

Referring to Figures 1 and 2, at an ambient temperature of approximately 25 degrees celsius, with no current flowing through the first portion 15, the thermistor 50 presents a nominal resistance to the voltage divider 16 and a voltage of 0 volts is provided at the output 88, as no current is flowing through the copper bar.

20

When current flows through the shunt 32, a voltage is developed thereacross, this voltage being developed between the rivet holes 30 and 34. The voltage appearing across these points is amplified by the differential amplifier 14 and the instantaneous temperature of the bar due to the current flowing through it and ambient conditions, causes the thermistor 50 to present a new resistance to the voltage divider 16. Assuming the current through the effective resistance creates heating of the resistive portion 32, the resistance produced by the thermistor 50 is reduced from its nominal value and therefore, a lesser resistance is presented to the voltage divider 16.

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At the same time, as the temperature of the shunt 32 increases, the voltage drop between the rivet holes 30 and 34 increases. Therefore, a signal having a higher than nominal voltage level appears at the output 58 of the operational amplifier 52 however, the thermistor in the voltage divider 16 increases the attenuation of the signal appearing at the output 58 of the operational amplifier 52 due to the lesser resistance presented by the thermistor 50. This compensates for the increase voltage drop across the rivet holes 30 and 34, due to temperature. A reverse effect occurs as the resistive portion cools.

The signal appearing at the output 58 of the operational amplifier 52 varies by perhaps 35 percent over a temperature range of 0 to 100 degrees celsius. However, after the signal passes through the temperature compensated voltage divider 16, the signal appearing at output 88 varies by about plus or minus 2 percent over the same temperature range. This is equivalent to or better than the accuracy provided with conventional shunts such as Manganin shunts, and therefore, avoids the need to use materials with small resistance temperature coefficients.

In addition, as copper is commonly the preferred choice for conductive members such as conductive bus bars and the like in power circuits, current measurement of current flowing through such bus bars can be made relatively accurately, without the need to make a separate mechanical connection to a material having a low resistance temperature coefficient, in series with the copper bus bar. Only one mechanical connection to the shunt is required. This at least minimizes the number of mechanical connections and minimizes problems associated with mechanical connections, which includes potentially high resistance, oxidation problems, fatigue, etc.

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While specific embodiments of the invention have been described and illustrated, such embodiments should be considered illustrative of the invention only and not as limiting the invention as construed in accordance with the
5 accompanying claims.

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THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A method of measuring current, the method comprising the steps of:
 - a) developing a voltage drop across a conductive shunt, in response to current flow through said shunt, said voltage drop having a known dependence upon the temperature of said shunt;
 - b) sensing the temperature of the shunt;
 - c) adjusting the gain of an amplifier for amplifying said voltage drop across said shunt, by an amount dependent upon the temperature of said shunt to compensate for changes in said voltage drop across said shunt due to said known dependence of the shunt upon temperature.
2. An apparatus for measuring current, the apparatus comprising:
 - a) a conductive shunt for developing a voltage drop in response to current flow through said shunt, said voltage drop having a known dependence upon the temperature of said shunt;
 - b) a temperature sensor for sensing the temperature of the shunt;
 - c) amplifier for amplifying said voltage drop across said shunt said amplifier having an output for producing a current signal indicative of current flow through said shunt and a gain dependent upon the temperature of said shunt, to compensate said current signal for changes in said voltage drop

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across said shunt due to said known dependence of the shunt upon temperature.

3. An apparatus as claimed in claim 2 wherein said conductive shunt has a resistance which increases with temperature of said resistance and wherein said gain is increased generally proportionally to an increase in temperature of said resistance.
4. An apparatus as claimed in claim 3 wherein said conductive shunt includes a solid copper strip.
5. An apparatus as claimed in claim 4 wherein said temperature sensor includes a negative temperature coefficient thermistor.
6. An apparatus as claimed in claim 5 wherein said amplifier includes an operational amplifier having a fixed gainstage and an voltage divider said voltage divider including said negative coefficient thermistor.
7. An apparatus as claimed in claim 6 wherein said voltage divider includes first and second resistances and said negative coefficient thermistor connected in series.
8. An apparatus as claimed in claim 7 wherein said negative coefficient thermistor has a resistance which varies inversely proportional with temperature.

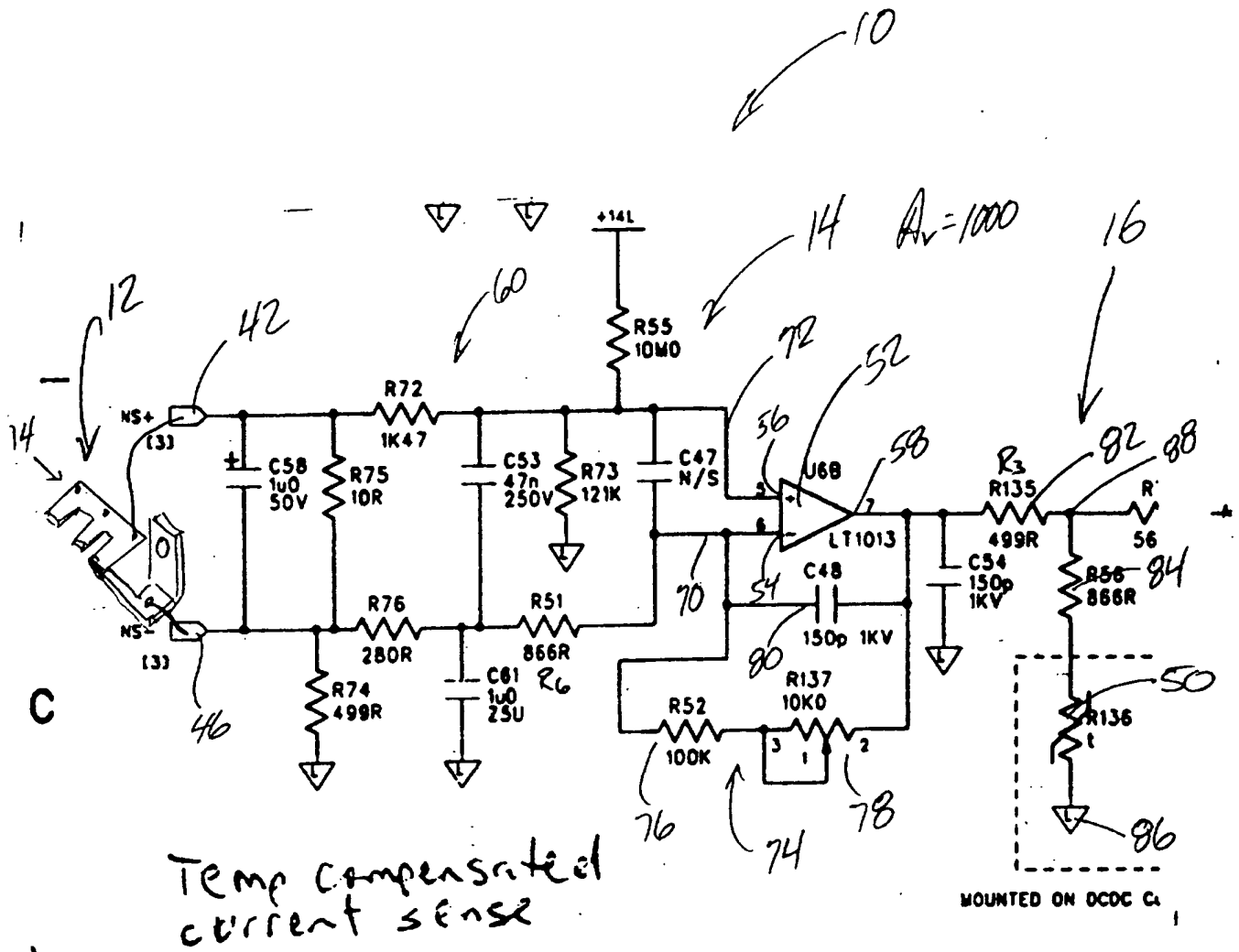


Fig 1

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